



accuraspray 4.0

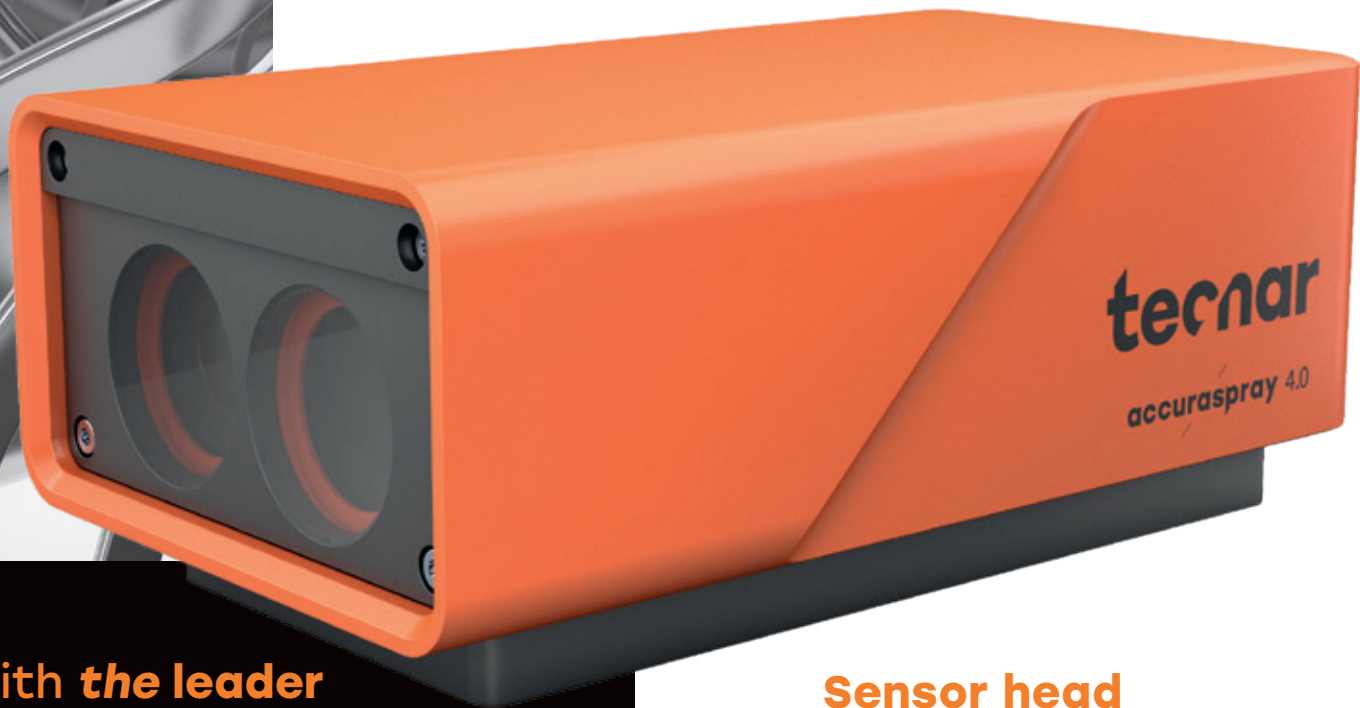
Great coatings
every run

tecnar

our sensors, your productivity.

Get ready for thermal spray 4.0!

Tecnar is dedicated to helping you achieve quality, consistent coatings with every run. For this to happen, spray conditions must be optimal at all times. And you need a sensor that's precise, reliable, simple to use, affordable, easy to install, able to monitor all spray processes and has built-in industrial intelligence. That's why we developed the accuraspray 4.0.



Work with **the leader** in the field

Tecnar has brought online sensing technologies to the shop floor. Every day, over 650 of our sensor heads are at work in over 25 countries around the world. Since we began, we have invested heavily in R&D and regular voice-of-customer exercises and, today, the accuraspray 4.0 is the product of our devotion to innovation.

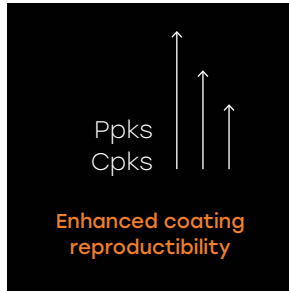
Sensor head

190 mm X 110 mm X 62 mm
7.5 in. X 4.3 in. X 2.5 in.

Get the **accuraspray 4.0** advantage:

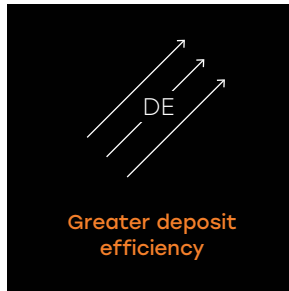
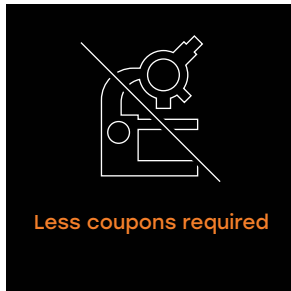
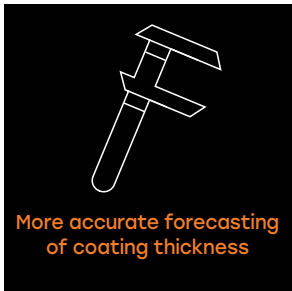
Be consistent every run

Ensure consistent coatings by continuously monitoring the properties of the sprayed material, either in manual or automatic mode. Now your operators can react and readjust before the process falls out of its green window and significantly improve your process C_{pks} & P_{pks} .



Spray more efficiently

With the accuraspray 4.0 you can control your deposit efficiency (DE), minimize the test coupons, replace spray hardware (electrodes, nozzles) on a needs-only basis and qualify new lots of feedstock.



Go for the universal solution

Our NIST traceable accuraspray 4.0 sensor head can characterize all thermal spray processes, including suspensions.

Plasma

Suspensions (plasma and HVOF)

HVOF/HVAF (gas and liquid fuel)

Electric wire arc

Combustion flame

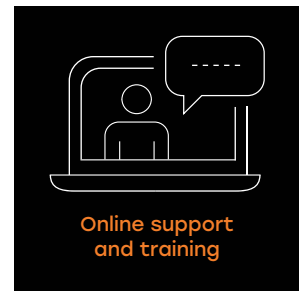
Monitor—anywhere, any time

The Tecnar accuraspray 4.0 features a modern, web-based user interface and full SQL query capabilities. Advanced reporting features make it easy to monitor spray booth productivity and consistency from anywhere at any time.



Install and set-up yourself

We deliver the unit with detailed documentation for installation and set-up, plus a free remote training session. When it arrives, you'll be fully capable of installing and using the equipment.



Technical specifications

Measurement ranges

Particle temperature range	1000°C and higher at 3% accuracy 1832°F and higher at 3% accuracy
Particle velocity range	5 - 1200 m/s at 2% accuracy 16.3 - 3900 ft/s at 2% accuracy
Spray plume intensity and peak height	2% accuracy
Spray plume width & position	0.1 mm accuracy 0.004 in. accuracy

Measurement volume information

CCD camera field of view	400 mm 15.7 in.
Accuraspray measurement volume	3.2 mm DIA x 25 mm DOF = 200 mm ³ 0.1 in. DIA x 1 in. DOF = 0.01 in ³
Substrate temperature pyrometer	From -18 to 538°C From 0 to 1000°F

Plant supplies

Power requirements	120 - 240 VAC, 50-60 Hz 5A
Air supply	1.35 to 2 bar (20-30 psi) of clean dry compressed air

Power module

230 mm X 230 mm X 100 mm
9 in. X 9 in. X 3.9 in.





Keep your process within its window of tolerance



Become expert at trending your process

earlier insight changes everything

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References

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General Electric
GKN Aerospace
Mitsubishi Heavy
Industries
Oerlikon Metco
Pratt & Whitney
Progressive Surface
Rolls-Royce
Siemens



"Thanks to the Accuraspray, we have been able to achieve process Ppks over 1.5- even for very challenging coatings, such as thick, porous TBCs sprayed using new advanced gun concepts. The Accuraspray has also proven invaluable for process parameter development, for establishing tolerance windows, for troubleshooting and, finally, as a go/no go instrument."

The Thermal Spray Team
GKN Aerospace Sweden